

# TECHNICAL DATA SHEET

## fluteck® P9000 EK PTFE Polyester Compound

### Product Description.

fluorseals™ fluteck™P9000 EK PTFE Polyester Compound is a filled compound based on Virgin PTFE containing Aromatic Polyester for Ram Extrusion, Compression and Isostatic moulding.

### Product Properties:

- Improved thermal dimensional stability
- Improved creep resistance
- Improved compression strength
- Exceptional temperature resistance
- Excellent chemical stability
- Excellent wear resistance
- Excellent electrical insulating properties
- Low friction behaviour
- Improved surface hardness
- FDA compliance

| Property    | Method  | Units                | Specification         |                  |
|-------------|---|----------------------|-----------------------|------------------|
| Physical    | Color   | -                    | Tan                   |                  |
|             | Specific gravity  | ASTM D792            | g/cm <sup>3</sup>     | 2,030 – 2,090    |
|             | Water absorption  | ASTM D570            | %                     | 0,01             |
|             | Flamability   | UL 94                |                       | V-0              |
| Mechanical  | Tensile strength  | ASTM D4745           | MPa                   | ≥ 15             |
|             | Elongation  | ASTM D4745           | %                     | ≥ 180            |
|             | Hardness  | ASTM D2240           | Shore D               | ≥ 60             |
|             | Ball Hardness   | ASTM D785            | MPa                   | ≥ 25             |
|             | Deformation under load<br>(140 Kg/cm <sup>2</sup> for 24 hrs. At 23° C) | ASTM D621            | %                     | 10 – 12          |
|             | Permanent deformation<br>(after 24 hrs. Relaxation at 23° C)            | ASTM D621            | %                     | 4,5 – 6,5        |
|             | Coefficient of static friction  | ASTM D1894           |                       | 0,10 – 0,12      |
|             | Coefficient of dynamic friction   | ASTM D1894           |                       | 0,12 – 0,14      |
| Wear factor | -   | K *10 <sup>-10</sup> | 4                     |                  |
| Thermal     | Thermal conductivity  | ASTM C177            | W/m·K                 | 0,35             |
|             | Coefficient of linear thermal expansion<br>From 25 to 100 °C            | ASTM D696            | 10 <sup>-5</sup> / °C | 8,5-9,5          |
| Electrical  | Volume resistivity  | ASTM D257            | Ohm·cm                | 10 <sup>18</sup> |
|             | Surface resistivity   | ASTM D257            | Ohm                   | 10 <sup>17</sup> |

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## Typical properties.

fluteck™P9000 EK is a PTFE Polyester Compound preferred for parts and components requiring very good mechanical properties.

fluteck™P9000 EK offers an excellent combination of properties Typical of the PTFE fluoropolymer resins:

- Service Temperature: fluteck™P9000 EK offers excellent resistance to continuous service temperatures-working conditions from -100° C (-148°F) up to 260°C (500°F) and, for limited periods, even to higher temperatures; product's low temperature resistance allows satisfactory performance down to -200°C (-328°F).
- Chemical resistance: fluteck™P9000 EK offers high inertness towards nearly all known chemicals. Only attacked elemental alkali metals, chlorine trifluoride and elemental fluorine at high temperature and pressures might affect properties.
- Solvents resistance: fluteck™P9000 EK offers insoluble properties in all solvents up to temperatures as high as 300° C (572° F). Certain highly fluorinated oils only swell and dissolve PTFE at temperatures close to the crystalline melting point.

## Typical Application.

fluteck™P9000 EK PTFE Polyester Compound offers excellent properties in the chemical processing, in automotive industries, in sealing application and in mechanical applications in general for bushing, sliding supports, flanged and thrust bearings, piston rings and for slide ways for machine tools. High wear and abrasion resistance and good wear compression properties are suitable for the majority of dry bearing applications against soft counter-surfaces.

fluteck™P9000 EK PTFE Polyester Compound is commonly used filler for dynamic seal applications where both rotating and alternating movements are involved, pneumatic, hydraulic and mechanical parts, valve seats, gaskets, pneumatic, compressors, appliances, insulators hydraulic and mechanical parts.

fluteck™P9000 EK PTFE Polyester Compound has a higher temperature resistance of PTFE and is excellent for use with soft, dynamic mating surface. It has excellent physical properties and is chemically compatible with most chemicals. It is suitable with most commercially available natural lubricant for additional reduction in friction. Polyester filled compound are not recommended for application involving steam above 120°C

## Statement on suitability for contact with foodstuff.

FDA Approved US Regulation

- Code of Federal regulation 21 CFR Ch.1; section177.1550Perfluorocarbon Resins of the Food and Drug Administration/US.

## Storage and Handling.

fluteck™P9000 EK PTFE Polyester Compound can be stored for a long period of life and is exceptionally resistant to aging and weather conditions up to 10 years. Specific aging tests carried out on sample exposed to aging and atmospheric conditions, showed no changes in weight and volume. In case of semi-finished products, before processing or before the machining, it is advisable to store the material for 24 hours in the production area, preferable in a clean and dry place at a temperature of less than 25°C (77°F), preferably between 21-25°C (70-77°F). This is very important when room temperature is low; in such cases the material should be conditioned up to 72 hours in the production area in the recommended temperature range.

## Safety instruction.

Follow the normal precautions observed with all fluoropolymers.

Please consult the Material Safety Data Sheet and Product Label for information regarding the safe handling of the material. By following all precautions and safety measures, processing, machining, and using these products poses no known health risks. General handling and processing precautions include: 1) Process only in well-ventilated areas. 2) Do not smoke in working areas. 3) Avoid eye contact. 4) Avoid mouth contact. 5) If skin comes into contact with these products during handling, wash with soap and water afterwards. 6) Avoid contact with hot fluoropolymers.

The user must verify that the finished parts, made out of the semi-finished product, are technically suitable for the requested application. The user must also verify that the finished item may not cause any modification to the organoleptic properties of the foodstuff and that the item's technological fitness it is assigned to may be guaranteed.

For each foreign country market, where the articles are introduced into, it is user's responsibility to verify whether both material than articles comply with the applicable laws and regulations.

## Delivery format.

fluteck™P9000 EK PTFE Polyester Compound is supplied in the following shapes and formats:

Semi-finished products: rods, tubes, sheets, tapes, strips. Shapes and sizes as per fluorseals™ General Size List and/as per customer request.

Machined parts: Shapes and sizes as per customer request.

**Note:** The information contained in this technical data sheet have been collected and ranked on technical data coming from reliable statistic series gathered in the field over the years. All information are intended only as general guidelines for use at user discretion. Fluorseals do not guarantee any specific result and do not assume any liability in connection with the use of the products in the described application. None of the information included in this document is to be taken as a licence to operate under, or recommendations to infringe any existing patents. Before the use, the product has to be sampled and tested in the specific application and in the field of use at working condition in order to be approved by the us.

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