

TECHNICAL DATA SHEET

fluteck® P 6500 CG

PTFE Carbographe Compound

Product Description.

fluteck™ P 6500 CG PTFE Carbographe Compound is a filled compound based on Virgin PTFE containing 33% Carbon Coke and 2% Graphite for Ram Extrusion, Compression and Isostatic moulding.

Product Properties:

- Improved thermal dimensional stability
- Improved creep resistance
- Improved compression strength
- Good cold flow reduction
- Exceptional temperature resistance
- Excellent chemical stability
- Good thermal and electrical conductivity
- Excellent wear resistance
- Excellent resistance to abrasion
- Improved surface hardness

	Property	Method	Units	Specification
Physical	Color	-	-	Black
	Specific gravity	ASTM D792	g/cm ³	2,030 – 2,100
	Water absorption	ASTM D570	%	0,03
	Flamability	UL 94		V-0
Mechanical	Tensile strength	ASTM D4745	MPa	≥ 15
	Elongation	ASTM D4745	%	≥ 40
	Hardness	ASTM D2240	Shore D	≥ 63
	Ball Hardness	ASTM D785	MPa	≥ 30
	Deformation under load (140 Kg/cm ² for 24 hrs. At 23°C)	ASTM D621	%	4,5 - 5,5
	Permanent deformation (after 24 hrs. Relaxation at 23°C)	ASTM D621	%	2 - 3
	Coefficient of static friction	ASTM D1894		0,13 – 0,15
	Coefficient of dynamic friction	ASTM D1894		0,12 – 0,14
	Wear coefficient		$\frac{\text{cm}^3 \text{ min}}{\text{Kg m h}} \cdot 10^{-8}$	30
Thermal	Thermal conductivity	ASTM C177	W/m·K	0,62
	Coefficient of linear thermal expansion From 25 to 100 °C	ASTM D696	10 ⁻⁵ / °C	6 – 9,5
Electrical	Volume resistivity	ASTM D257	Ohm·cm	10 ⁴
	Surfaceresistivity	ASTM D257	Ohm	10 ³

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Typical properties.

fluteck™ P 6500 CG is a PTFE Carbographite Compound preferred for parts and components requiring very good mechanical properties.

fluteck™ P 6500 CG offers an excellent combination of properties Typical of the PTFE fluoropolymer resins:

- Service Temperature: fluteck™ P 6500 CG offers excellent resistance to continuous service temperatures – working conditions from -100° C (-148°F) up to 250° C (482°F) and, for limited periods, even to higher temperatures; product's low temperature resistance allows satisfactory performance down to -200° C (-328°F).
- Chemical resistance: fluteck™ P 6500 CG offers high inertness towards nearly all known chemicals. Only attacked elemental alkali metals, chlorine trifluoride and elemental fluorine at high temperature and pressures might affect properties.
- Solvents resistance: fluteck™ P 6500 CG offers insoluble properties in all solvents up to temperatures as high as 300° C (572° F). Certain highly fluorinated oils only swell and dissolve PTFE at temperatures close to the crystalline melting point.
- Secondary Filler: fluteck™ P 6500 CG contains, in addition to carbon, a small amount of graphite which further increases the wear resistance and decreases the friction of PTFE.

fluteck™ P 6500 CG Carbographite Compound enhances some characteristics of virgin PTFE such as wear, coefficient of friction, compression strength, deformation under load, cold creep, thermal conductivity and dimensional stability.

Typical Application.

fluteck™ P 6500 CG PTFE Carbographite Compound offers excellent properties in the chemical processing, in automotive industries, in sealing application, in water application (one of the lowest wear rates in fresh water) and in mechanical applications, in general for bushing, sliding pads, and for slide ways for machine tools. High wear resistance, abrasion resistance and good wear compression properties are suitable for the majority of dry bearing applications against hard counter-surfaces.

fluteck™ P 6500 CG PTFE Carbographite Compound is widely used in seal applications where high wear resistance is required under high compression, e.g., piston rings for dry compressor, bearings, grooved mechanical support.

fluteck™ P 6500 CG PTFE Carbographite Compound is recommended for dry and poorly lubricated applications, suitable in water and steam service, also when a fast dissipation of electric charge is needed.

Statement on suitability for contact with foodstuff.

FDA Approved US Regulation

- Code of Federal regulation 21 CFR Ch.1; section 177.1550 Perfluorocarbon Resins of the Food and Drug Administration/US.

EU Regulation

- EU 1935/2004 - 10/2011 on plastic materials and articles to come in contact with food. It is suitable to be used in contact with aqueous, acidic, alcoholic and oily fatty foodstuffs for which stimulants A, B and D2 are used, according to EU Reg.10/2011

Storage and Handling.

fluteck™ P 6500 CG PTFE Carbographite Compound can be stored for a long period of life and is exceptionally resistant to aging and weather conditions up to 10 years. Specific aging tests carried out on sample exposed to aging and atmospheric conditions, showed no changes in weight and volume.

In case of semi-finished products, before processing or before the machining, it is advisable to store the material for 24 hours in the production area, preferable in a clean and dry place at a temperature of less than 25°C (77°F), preferably between 21-25°C (70-77°F). This is very important when room temperature is low; in such cases the material should be conditioned up to 72 hours in the production area in the recommended temperature range.

Safety instruction.

Follow the normal precautions observed with all fluoropolymers.

Please consult the Material Safety Data Sheet and Product Label for information regarding the safe handling of the material. By following all precautions and safety measures, processing, machining, and using these products poses no known health risks. General handling and processing precautions include: 1) Process only in well-ventilated areas. 2) Do not smoke in working areas. 3) Avoid eye contact. 4) Avoid mouth contact. 5) If skin comes into contact with these products during handling, wash with soap and water afterwards. 6) Avoid contact with hot fluoropolymers.

The user must verify that the finished parts, made out of the semi-finished product, are technically suitable for the requested application. The user must also verify that the finished item may not cause any modification to the organoleptic properties of the foodstuff and that the item's technological fitness it is assigned to may be guaranteed.

For each foreign country market, where the articles are introduced into, it is user's responsibility to verify whether both material than articles comply with the applicable laws and regulations.

Delivery format.

fluteck™ P 6500 CG PTFE Carbographite Compound is supplied in the following shapes and formats:

Semi-finished products: rods, tubes, sheets, tapes, strips. Shapes and sizes as per fluorseals General Size List and/as per customer request.

Machined parts: Shapes and sizes as per customer request.

Note: The information contained in this technical data sheet have been collected and ranked on technical data coming from reliable statistic series gathered in the field over the years. All information are intended only as general guidelines for use at user discretion. fluorseals do not guarantee any specific result and do not assume any liability in connection with the use of the products in the described application. None of the information included in this document is to be taken as a licence to operate under, or recommendations to infringe any existing patents. Before the use, the product has to be sampled and tested in the specific application and in the field of use at working condition in order to be approved by the us

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