

TECHNICAL DATA SHEET

fluteck™ P 1004

PTFE Standard Grade

Product Description.

fluteck™ P 1004 Pigmented PTFE is a blue pigmented Virgin PTFE for Ram Extrusion, Compression and Isostatic moulding.

Product Properties:

- Good mechanical properties
- Exceptional temperature resistance
- High limiting oxygen index
- UV resistance
- Extremely non-adhesive
- Excellent chemical resistance.
- Excellent electrical insulating properties
- Reduced friction & wear; Low friction behaviour
- Suitable for food contact
- High degree of hydrophobicity

	Property	Method	Units	Specification
Physical	Color	-	-	Blue (RAL 5009-5019)
	Specific gravity	ASTM D792	g/cm ³	2,130 – 2,190
	Water absorption	ASTM D570	%	0,01
	Flamability	UL 94		V-0
Mechanical	Tensile strength	ASTM D4894	MPa	≥ 20
	Elongation	ASTM D4894	%	≥ 200
	Hardness	ASTM D2240	Shore D	≥ 54
	Ball Hardness	ASTM D785	MPa	≥ 23
	Compression strength at 1% deformation	ASTM D695	MPa	≥ 4
	Deformation under load [140 Kg/cm ² for 24 hrs. At 23°C]	ASTM D621	%	10 – 13
	Permanent deformation (after 24 hrs. Relaxation at 23°C)	ASTM D621	%	6 – 7,5
	Coefficient of static friction	ASTM D1894		0,08 – 0,10
	Coefficient of dynamic friction	ASTM D1894		0,06 – 0,08
	Wearfactor K	ASTM D3702		2.900
	Wear coefficient		cm ³ min 10 ⁻⁸ Kg m h	20000 - 25000
Thermal	Thermal conductivity	ASTM C177	W/m·K	0,34
	Coefficient of linear thermal expansion From 25 to 100 °C	ASTM D696	10 ⁻⁵ / °C	12 - 15
Electrical	Dielectric strength	ASTM D149	kV/mm	≥ 30
	Volume resistivity	ASTM D257	Ohm·cm	10 ¹⁸
	Surfaceresistivity	ASTM D257	Ohm	10 ¹⁷

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Typical properties.

fluteck™ P 1004 is a pigmented virgin PTFE preferred for parts and components requiring very good mechanical properties.

fluteck™ P 1004 offers an excellent combination of properties typical of the fluoropolymer resins:

- Service Temperature: fluteck™ P 1004 offers excellent resistance to continuous service temperatures – working conditions from -100°C (-148°F) up to +250°C (482°F) and, for limited periods, even to higher temperatures; Product's low temperature resistance allows satisfactory performance down to -200°C (-328°F).
- Chemical resistance: fluteck™ P 1004 offers high inertness towards nearly all known chemicals. Only attacked elemental alkali metals, chlorine trifluoride and elemental fluorine at high temperature and pressures might affect properties.
- Solvents resistance: fluteck™ P 1004 offers insoluble properties in all solvents up to temperatures as high as 300°C (572°F). Certain highly fluorinated oils only swell and dissolve PTFE at temperatures close to the crystalline melting point.

Typical Application.

fluteck™ P 1004 pigmented PTFE Standard Grade offers useful properties in various applications such as chemical resistance, thermal stability, cryogenic properties, low coefficient of friction, low surface energy, low dielectric constant, high volume and surface resistivity, and flame resistance.

These properties allow the application of fluteck™ P 1004 pigmented PTFE Standard Grade in several fields such as Chemical, Electrical and Electronic, Petrochemical, Automotive, Mechanical, Medical, Aeronautics, Semiconductor and Food industry.

Statement on suitability for contact with foodstuff.

FDA Approved US Regulation

- Code of Federal regulation 21 CFR Ch.1; section 177.1550 Perfluorocarbon Resins of the Food and Drug Administration/US.

EU Regulation

- EU 1935/2004 - 10/2011 on plastic materials and articles to come in contact with food.

Storage and Handling.

fluteck™ P 1004 pigmented PTFE Standard Grade can be stored for a long period of life and is exceptionally resistant to aging and weather conditions up to 10 years. Specific aging tests carried out on sample exposed to aging and atmospheric conditions, showed no changes in weight and volume.

In case of semi-finished products, before processing or before the machining, it is advisable to store the material for 24 hours in the production area, preferable in a clean and dry place at a temperature of less than 25°C (77°F), preferably between 21-25°C (70-77°F). This is very important when room temperature is low; in such cases the material should be conditioned up to 72 hours in the production area in the recommended temperature range.

Safety instruction.

Follow the normal precautions observed with all fluoropolymer materials.

Please consult the Material Safety Data Sheet and Product Label for information regarding the safe handling of the material. By following all precautions and safety measures, processing, machining, and using these products poses no known health risks. General handling and processing precautions include: 1) Process only in well-ventilated areas. 2) Do not smoke in working areas. 3) Avoid eye contact. 4) Avoid mouth contact. 5) If skin comes into contact with these products during handling, wash with soap and water afterwards. 6) Avoid contact with hot fluoropolymers.

The user must verify that the finished parts, made out of the semi-finished product, are technically suitable for the requested application. The user must also verify that the finished item may not cause any modification to the organoleptic properties of the foodstuff and that the item's technological fitness it is assigned to may be guaranteed.

For each foreign country market, where the articles are introduced into, it is user's responsibility to verify whether both material than articles comply with the applicable laws and regulations.

Delivery format.

fluteck™ P 1004 pigmented PTFE Standard Grade is supplied in the following shapes and formats:

Semi-finished products: rods, tubes, sheets, tapes, strips. Shapes and sizes as per fluorseals General Size List and/as per customer request.

Machined parts: Shapes and sizes as per customer request.

Note: The information contained in this technical data sheet have been collected and ranked on technical data coming from reliable statistic series gathered in the field over the years. All information are intended only as general guidelines for use at user discretion. fluorseals do not guarantee any specific result and do not assume any liability in connection with the use of the products in the described application. None of the information included in this document is to be taken as a licence to operate under, or recommendations to infringe any existing patents. Before the use, the product has to be sampled and tested in the specific application and in the field of use at working condition in order to be approved by the us

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fluorseals S.p.A.
Via Tribolina, 20/22
24064 Grumello d.M (Bg)
Italia

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T +39 035 4492811
F +39 035 831410
info@fluorseals.it
fluorseals.it